

Date: Monday, 07/07/2008 8:36:05 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : LONGITUDINAL BRACE ASSEMBLY  
 Job Number : 40308  
 Estimate Number : 13325  
 P.O. Number :  
 This Issue : 07/07/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D3783043  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D3783 REVA  
 Previous Run : 05006 Project Number : N/A  
 Material :  
 Due Date : 30/07/2008 Qty: 4 Um: Each  
 Written By :  
 Checked & Approved By : JUD 08.7.07  
 Comment : Est Rev:A 08-05-19 new issue DD verified by:ec  
 Est Rev:B 08-06-17 rev.a as per dwg DD verified by:EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0 D37693 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Tube  
 batch: 40315

JS 08/08/01 (X)

3.0 D37651 Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Clevis  
 batch: 40311

JS 08/08/01 (X)

4.0 AN513A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Bolt  
 batch: M68167

JS 08/08/01 (X)

5.0 AN960JD516 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 Washer  
 batch: M108246  
 or (NAS1149D0568J)batch: \_\_\_\_\_

JS 08/08/01 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 07/07/2008 8:36:05 AM  
User: Julie Lecocq

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LONGITUDINAL BRACE ASSEMBLY

Job Number: 40308

Part Number: D3783043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

batch:

M167939

JS 08/08/01 (X4)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

JS 08/08/08 (4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JS 08/08/11 (4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 135

JS 08/08/11 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

JS 08/08/12

Job Completion



MF 08-08-11

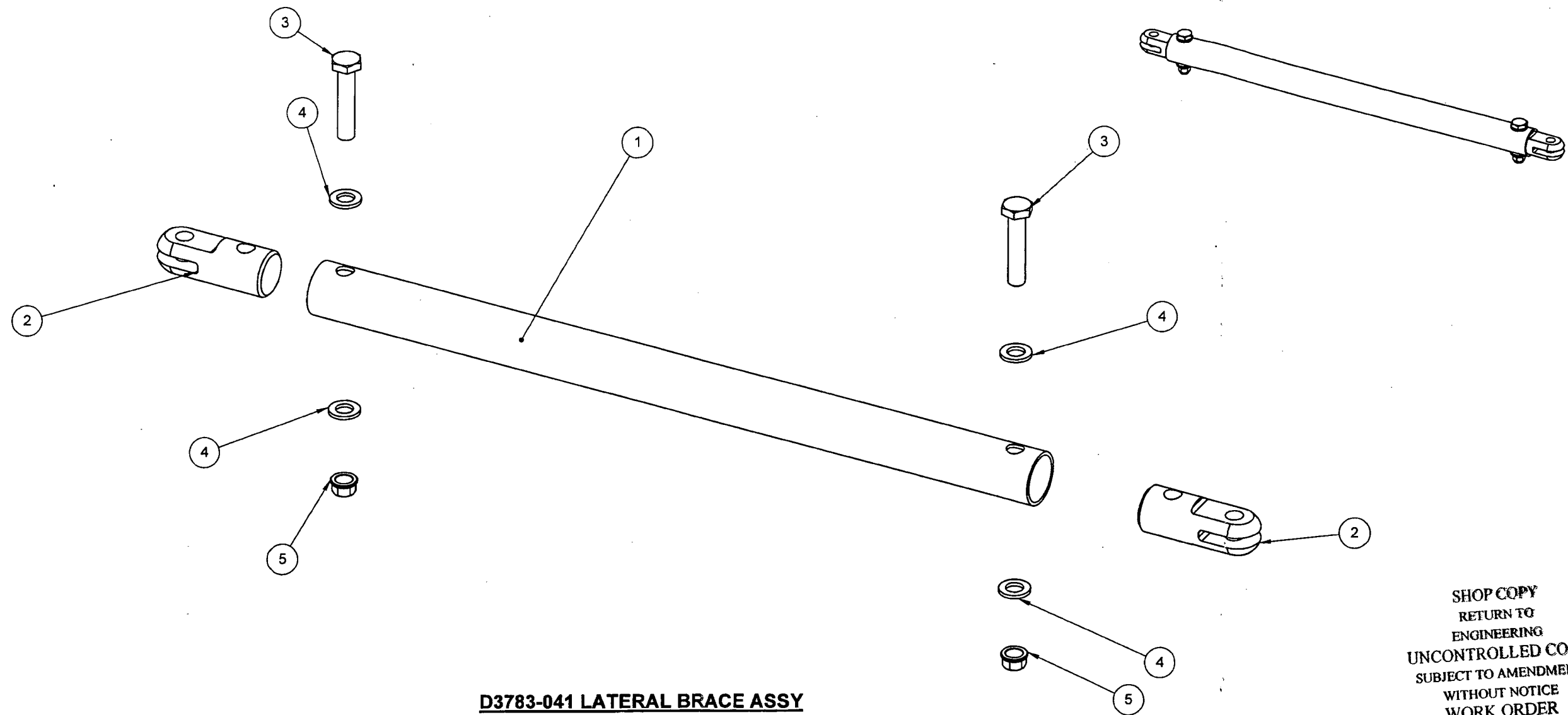
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**D3783-041 LATERAL BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

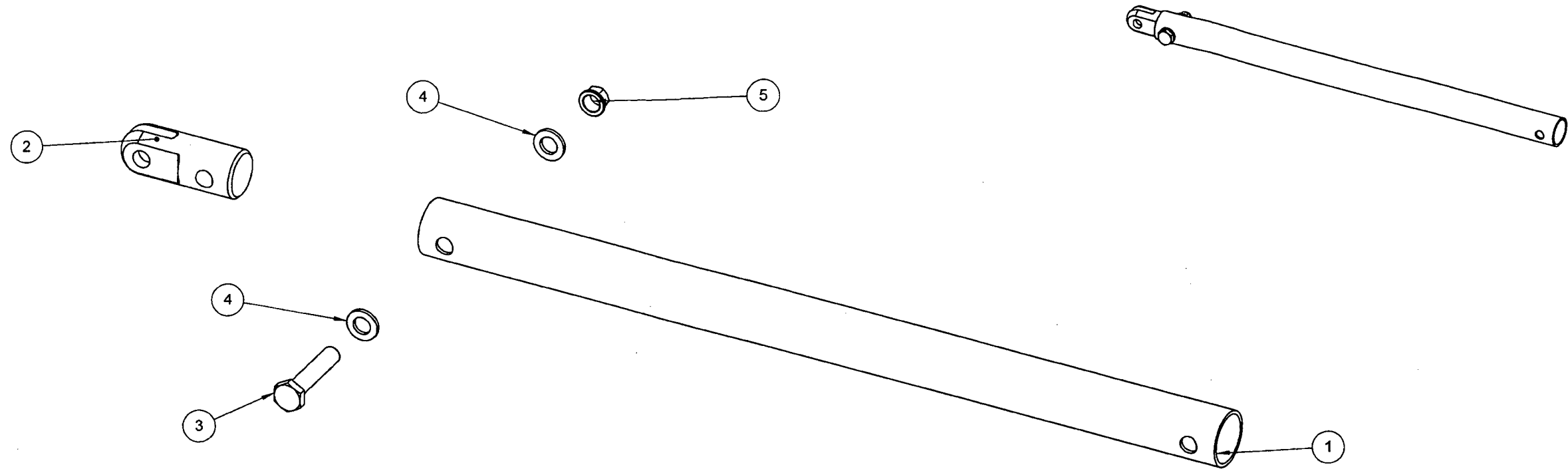
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WITHOUT NOTICE  
WORK ORDER  
NO. 40308

**RELEASED**  
08.06.16/11

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.52 lbs

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	HS	D3783	SHEET 1 OF 3
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**D3783-043 LONGITUDINAL BRACE ASSY**




ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D0568J	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

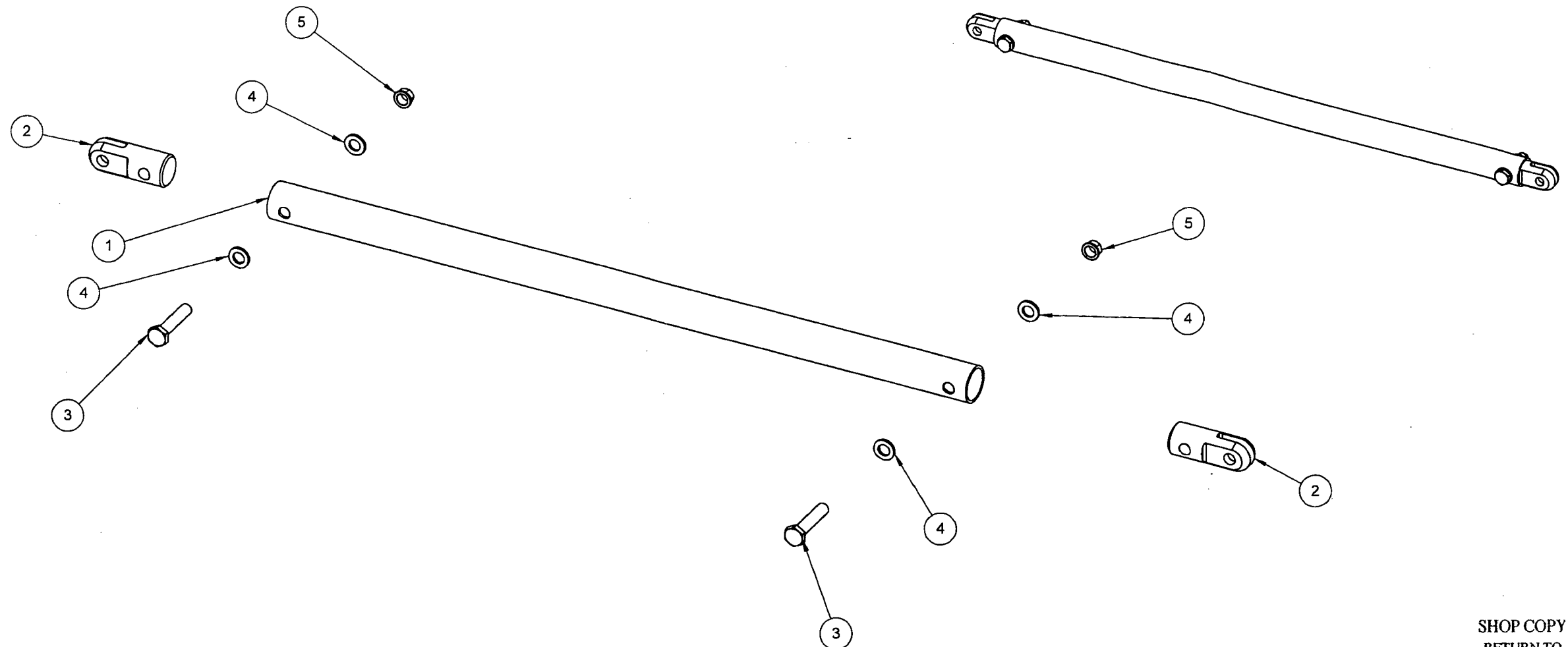
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NO. 40308

**RELEASED**  
08-06-16

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.41 lbs

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DATE	08.06.04		



# **D3783-045 ANGLE BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

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WITHOUT NOTICE  
WORK ORDER  
NO. 40308

**RELEASED**  
08-06-14

## **NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

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